

ECOTENT. 



your pop up gazebo at an attractive price

**THE ALLROUNDER  
FOR EVERYONE**



Pop up gazebos for your kick off.

**ECOTENT®**





# CONTENTS

- > **4** About Ecotent®
- > **6** Set-Up in Only 2 Minutes
- > **7** Our Series in Comparison
- > **8** What Size Is the One for You?
- > **12** Strong Fabrics and Colours
- > **14** Fancy Printing
- > **16** Sidewalls of Your Choice
- > **20** Useful Accessories
- > **22** Technical Know-How
- > **26** CARE and CARE+
- > **28** For Your Protection - And That of the Environment
- > **30** Testimonials

# ABOUT ECOTENT®

Brand new, fresh and dynamic. Ecotent® is a new brand of Zingerle Group and benefits from years of experience in the production of high quality pop up gazebos sold by the company for over 30 years under the brand called Mastertent®. With Ecotent®, Zingerle Group now offers solid pop up gazebos at an attractive price which can be used for a wide variety of applications anytime and anywhere.



Made in Europe: We produce all our pop up gazebos ourselves. At our two production sites in Italy and Romania, our long-time employees work diligently to fulfil your wish of your personal gazebo.



## HERE, THERE, ANYWHERE

No matter where you are, we are always at your disposal and happy to help you with your decision. Our employees know our products and the needs of our customers best and can therefore help you find the right solution.

If you decide to acquire one of our products, our experts will be there for you also after the purchase - we promise.



15-year spare parts warranty



Customer proximity

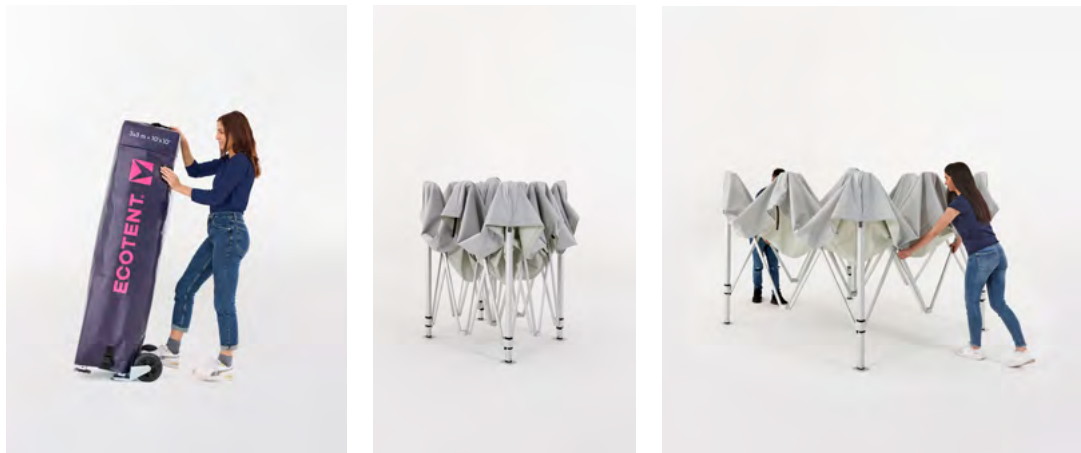


Top price performance



QUICK AND EASY - NO MATTER WHERE

# SET-UP IN ONLY 2 MINUTES



## IS IT REALLY THAT FAST?

Yes! Thanks to our many years of experience and a sophisticated technology, our pop up gazebos can be set up in no time and without any tools. Two people and only a few seconds are enough!



Scan and  
play the  
set-up video

### TECHNICAL DATA

# OUR SERIES

	E1★	E2■	E3●
Profile	Ribbed square aluminium profile, 46x46 mm (2.5 mm)	Ribbed square aluminium profile, 43x43 mm (2.5 mm)	Ribbed square aluminium profile, 32x32 mm (2.1 mm)
Hinged pole profile	30x15x2.8 mm	28x15x2 mm	28x15x2 mm
Connecting elements	Aluminium	Glass fibre reinforced plastic	Glass fibre reinforced plastic
Foot plate	Aluminium	Galvanized steel	Galvanized steel
Height adjustability	2 or 3 levels	2 levels	1 level
Easy set-up mechanism	★	■	
Push button	★	■	●
Valance tensioning device	★		
Tent sizes	3x3 m • 4x2 m 4x4 m • 4.5x3 m 6x3 m • 6x4 m 8x4 m	3x3 m • 4.5x3 m 6x3 m	1.5x1.5 m • 2x2 m 3x1.5 m • 3x2 m 3x3 m • 4.5x3 m 6x3 m

# WHAT SIZE IS THE ONE FOR YOU?



Every situation needs the right size. We're sure that here you will find what you're looking for. Check out the details on the right and discover what the different product series have to offer.



Scan and configure  
a pop up gazebo online

E1*	Weight	Entrance height	Maximum height	Pack size
3x3 m	32,1 kg	201 cm	327 cm	42x40x152 cm
4x2 m	28,3 kg	215 cm	334 cm	42x28x198 cm
4x4 m	40,1 kg	215 cm	388 cm	42x40x198 cm
4,5x3 m	41,4 kg	201 cm	327 cm	56x40x152 cm
6x3 m	55,4 kg	201 cm	327 cm	70x40x152 cm
6x4 m	52,6 kg	215 cm	388 cm	56x40x198 cm
8x4 m	70,5 kg	215 cm	388 cm	70x40x198 cm
E2*				
3x3 m	27,6 kg	201 cm	327 cm	42x40x152 cm
4,5x3 m	35,9 kg	201 cm	327 cm	56x40x152 cm
6x3 m	49,3 kg	201 cm	327 cm	70x40x152 cm
E3*				
1,5x1,5 m flat roof	12,0 kg	201 cm	240 cm	24x24x152 cm
1,5x1,5 m pointed roof	12,6 kg	201 cm	270 cm	24x24x152 cm
2x2 m	18 kg	201 cm	293 cm	33x33x152 cm
3x1,5 m	15,8 kg	201 cm	304 cm	33x24x152 cm
3x2 m	22,9 kg	201 cm	293 cm	44x33x152 cm
3x3 m	22,3 kg	201 cm	327 cm	33x33x152 cm
4,5x3 m	29 kg	201 cm	327 cm	44x33x152 cm
6x3 m	38,9 kg	201 cm	327 cm	55x33x152 cm



**WE CREATE**



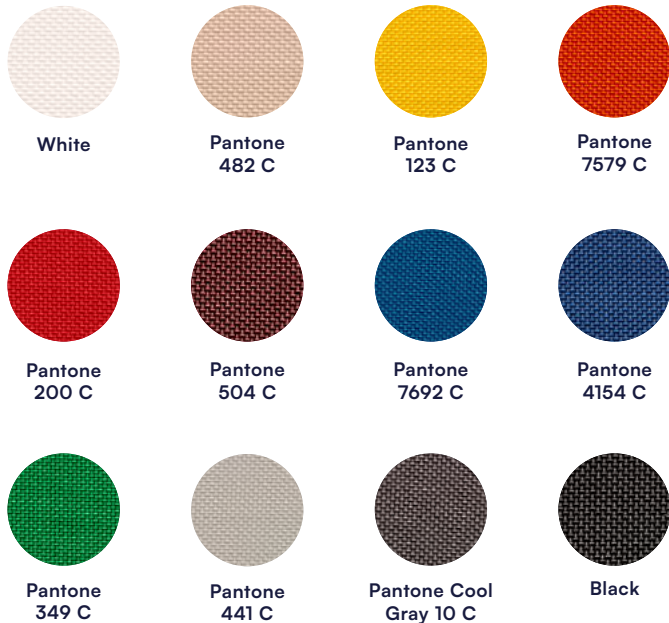
**GOOD TIMES.**



# OXFORD FABRICS

Oxford is a very high quality polyester fabric. We use Oxford 500D and Oxford 250D for our pop up gazebos. The latter is slightly thinner, but just as waterproof, fire-retardant and windproof as the former. In addition, this textile protects against UV rays and is extremely durable. You see, under our pop up gazebos you will be well protected.

## COLOURS



Our Oxford textile complies with the European Standard EN 13501-1.



Fire-retardant



Waterproof



Windproof

# RECYCLING FABRIC



This 100 % recycled polyester fabric is made from old PET bottles. This helps us reduce large amounts of plastic waste that would otherwise end up in landfills or the ocean. So if you want to do something good for the environment, this fabric is the right choice. Choose one of these three warm, elegant colours - you'll love them!

## COLOURS



**MADE  
FROM 100%  
RECYCLED  
MATERIAL.**



FOR MORE INDIVIDUALITY

# FANCY PRINTING



## SOMETHING SMALL... THERMAL PRINTING

You would like to print your logo, your motto or a snappy saying on your pop up gazebo? Then thermal printing is the best choice: By means of heat transfer, a very durable vinyl film is printed onto the textile.

## ...OR SOMETHING BIG SUBLIMATION PRINTING

Thanks to this printing technique, we are able to print full-surface motifs in photo quality on the textile. Let your imagination run wild!



PRINTING



## OUR GRAPHICS TEAM

Create something unique with your personal printing!

No matter what ideas are floating around in your head, our graphics team will realise them together with you and create a unique pop up gazebo!



Personalisation



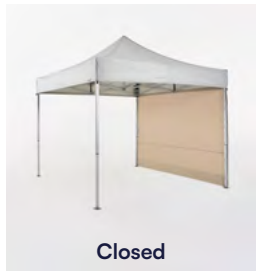
Graphics team



Creative ideas

# SIDEWALLS OF YOUR CHOICE

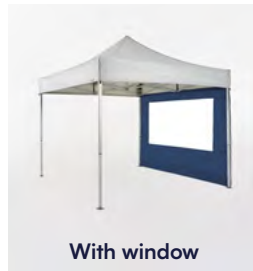
Our sidewalls can be flexibly attached to your pop up gazebo and serve as sun, rain or wind protection, depending on the weather. Whether closed, with door, with window or at half height, they can also perform the function of an eye-catching advertising space. Did you know that by mounting sidewalls, you automatically give your pop up gazebo more stability? Find the sidewall that best serves your purpose and get started!



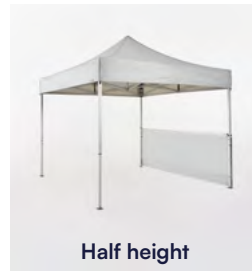
Closed



With door



With window

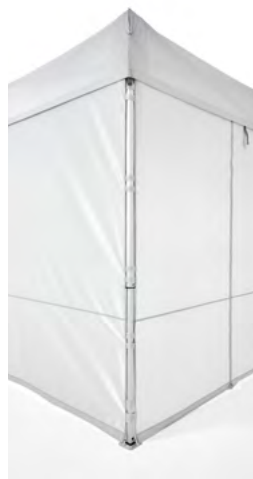


Half height



## SIDEWALLS WITH VELCRO LOOPS

The mounting of our sidewalls is very simple and fast: By means of a strong Velcro strip they are attached to the roof and with Velcro loops to the tent leg - but there is more... just keep on reading!



FOR ABSOLUTE WIND RESISTANCE



## SIDEWALLS WITH ZIPPER

For even more stability and protection from the wind, use our sidewalls, which can be connected and closed with a zip in addition to the Velcro loops. The best thing is: the zip is not visible and seamless printing is possible. In addition, all sidewalls have a PVC reinforcement at the bottom edge that protects them from dirt. With this, really nothing can go wrong and you can be sure that everything and everyone is perfectly protected.



Windproof



ECOTENT.



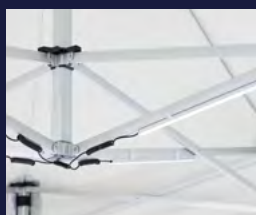
# ENJOY THE MOMENT.



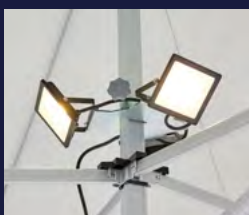


# USEFUL ACCESSORIES

You feel that something is missing and your pop up gazebo is not complete yet? Equip it with accessories that will always and everywhere support you.



LED strips



LED spotlights



Radiant heater



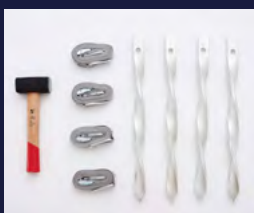
Transport wheels S



Transport wheels L



Weights



Fastening kit



Connecting clamp



Rain gutter



Wooden counter



Beach Flag

... AND MUCH MORE!



All our pop up gazebos are supplied in a transport bag.

## POP UP GAZEBO ACCESSORIES

Make your everyday life easier with transport wheels and provide enough light in the evening with our LED lighting. For maximum stability and safety, proper fastening is essential.



Without tools



Stable



Fast delivery



Watch the video tutorials for our accessories!



# TECHNICAL KNOW-HOW

More than 30 years of practical experience, extensive know-how and innovative spirit is embodied in every single pop up gazebo.



## RUBBER CAPS AND TRANSPORT PROTECTION

Why should a pop up gazebo have them? The rubber caps on the aluminium connectors protect the roof during use. They also prevent friction and absorb shocks when transporting the gazebo.



## GROOVED ALUMINIUM PROFILE

High stability with low weight. Aluminium is lightweight, but that doesn't mean it's not strong! The ribbed, square profile gives your pop up gazebo great stability.



## EASY SET-UP MECHANISM

Our easy set-up mechanism consists in a spring bolt integrated in the profile, which makes it easier to set up the pop up gazebo. Simply press it and the tent leg can be extended without effort.



## VELCRO FASTENERS

Additional adjustable Velcro fasteners at the corners ensure an evenly stretched roof. The advantages? Your logo is always clearly visible, the water has no chance to accumulate on the roof and the appearance of your pop up gazebo is always professional.



## PUSH BUTTON

What is this red button for? It helps you to fold up the pop up gazebo after its use. The corner slider will unlock when pressing it lightly and the tent will close - you won't jam your fingers.



## PLASTIC SLIDERS

Against scratches and for an easy operation. All moving parts of the aluminium structure are surrounded by plastic sliders which counteract friction and give you more fun during the assembly and disassembly of your gazebo!



## FOOT PLATE

The rectangular base plates of our pop up gazebos, which are made of either galvanized steel or aluminium (depending on the series), allow the pop up gazebo to stand firmly on the ground, regardless of the surface.



## COLOURED VELCRO STRAPS

Get an E1 or E2 pop up gazebo and we will match the Velcro colour to the colour of the roof. A visual detail that is often underestimated.

**30 YEARS OF  
PRACTICAL  
EXPERIENCE,  
EXTENSIVE  
KNOW-  
HOW AND  
INNOVATIVE  
SPIRIT.**



**100 %  
MADE IN  
EUROPE**



# COVERAGES FOR YOUR POP UP GAZEBO



Storms, fallen trees, fires and floods - people all over the world are experiencing such events all the time. And when Mother Nature goes crazy, even the strongest and most robust pop up gazebos are at her mercy.

That's why we offer you CARE and CARE+, two risk provisions that you can claim against in the event of damage caused by force majeure.

## CARE & CARE+

### WHAT THEY HAVE IN COMMON

- you save high repair costs
- you receive one free repair kit for the tent roof per year
- you benefit from prioritised customer support and
- fast delivery of the replacement part

### THE DIFFERENCES



**CARE**

you save 70 % on the purchase of a new roof

unlimited roof replacement

one-off, low service fee (per contract term) regardless of how often the roof needs to be replaced



**CARE+**

70% discount on all parts that need to be replaced

unlimited replacement of the roof, as well as the aluminium structure and all its individual parts

one-off, low service fee (per contract term), regardless of how often the roof, the aluminium structure or its individual parts need to be replaced

# FOR YOUR PROTECTION - AND THAT OF THE ENVIRONMENT

## WARRANTY SERVICES

- 5 years manufacturer's warranty on material and production defects of the aluminium structure.
- 15 years availability of all spare parts of the aluminium structure.
- Lifetime warranty against corrosion of the aluminium structure.\*

\* special cases excluded (e.g. frequent use of the pop up gazebo near the sea).



Warranties

## CERTIFICATIONS

- All pop up gazebos are TÜV certified (product certification).
- The tent fabric complies with EU Standard EN 13501 - 1:2018 and is therefore fire-retardant.
- The tent fabric has been successfully tested for tensile strength, waterproofness (water column 2,000 mm) and colour fastness according to applicable ISO criteria.
- The pop up gazebos have been tested by a renowned specialist institute in the wind tunnel for their stability in various wind forces.
- The pop up gazebos have undergone a static calculation by engineers and do not require approval by structural engineers or authorities according to the UNI EN 13782 Standard.
- We have the ECO Passport for the ink used in the printing of our tent fabrics.
- All materials for the production of our pop up gazebos are REACH compliant.



Certified



"SUSTAINABILITY  
IS NOT A GOAL,  
BUT A MINDSET  
THAT WE  
INTEGRATE  
INTO OUR  
EVERYDAY  
ACTIONS."



CEO - Georg Zingerle

## SUSTAINABLE DEVELOPMENT

As a manufacturing company, we are aware that we influence the environment through our actions. That's why we offer sustainable products like our Eco fabric, we sew cool shopping bags from the fabric scraps of our pop up gazebos and our company building is 100 % powered by solar energy.

However, there is more behind our sustainability concept, because we want to contribute not only to the well-being of our environment, but also to that of our fellow citizens.





# ENTHUSIASTIC CUSTOMERS ARE OUR INSPIRATION.



» I AM VERY SATISFIED  
WITH MY POP UP GAZEBO.  
IT IS ROBUST, DURABLE  
AND EASY TO SET UP  
AND TAKE DOWN. «

Norman R. - Pizza Party Ni



Check out  
more references!



## ADDRESSES AND CONTACTS

### ZINGERLE GROUP SpA

Via Foerche, 7 • I-39040 Naz-Sciaves (BZ)  
T +39 0472 977 100 • [global@zingerle.group](mailto:global@zingerle.group)  
[www.zingerle.group](http://www.zingerle.group)

All rights reserved Zingerle Group SpA.  
Via Foerche 7, 39040 Naz-Sciaves, Italy.  
The reproduction of this catalogue or parts thereof is prohibited.

